



LIFE
IS ALL
ABOUT
MAKING
THE
RIGHT
CHOICE





WELCOME TO

TRADE WINDOW & DOOR CENTRE

We are one of the leading window, door & conservatory centres operating throughout Cumbria & South West Scotland.

Trade Window & Door Centre is a local company with over 25 years' experience in providing the very best quality UPVC window, doors and conservatories throughout Cumbria and South West Scotland.

We are a FENSA registered company and all our windows, doors and conservatory installation work is carried out to the highest standards by our trained and experienced and highly-skilled fitters, ensuring that a high level of workmanship is achieved and disruption at your property is kept to an absolute minimum.

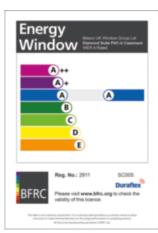
Here at Trade Window and Door Centre we provide a no pressure, no salesman approach, with good honest advice. Whether it's one window or a house full of windows, we are more than happy to provide a quotation. Feel confident, knowing that from the point of contact until completion of installation, all works will be carried out in a clean and professional manner. We pride ourselves on our After Sales and Customer Care.



We are proud to have many trade customers who we have been supplying to regularly for many years. As well as providing extremely competitive prices we offer technical advice and information whether you require supply only or a full installation service at Trade Window & Door Centre we can help.

At Trade Window and Door Centre we can also carry out a range of building work from building a new base and dwarf wall for your new conservatory to knocking through a wall to create a new opening.

www.tradewindowscarlisle.co.uk

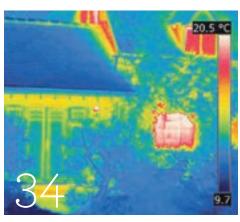














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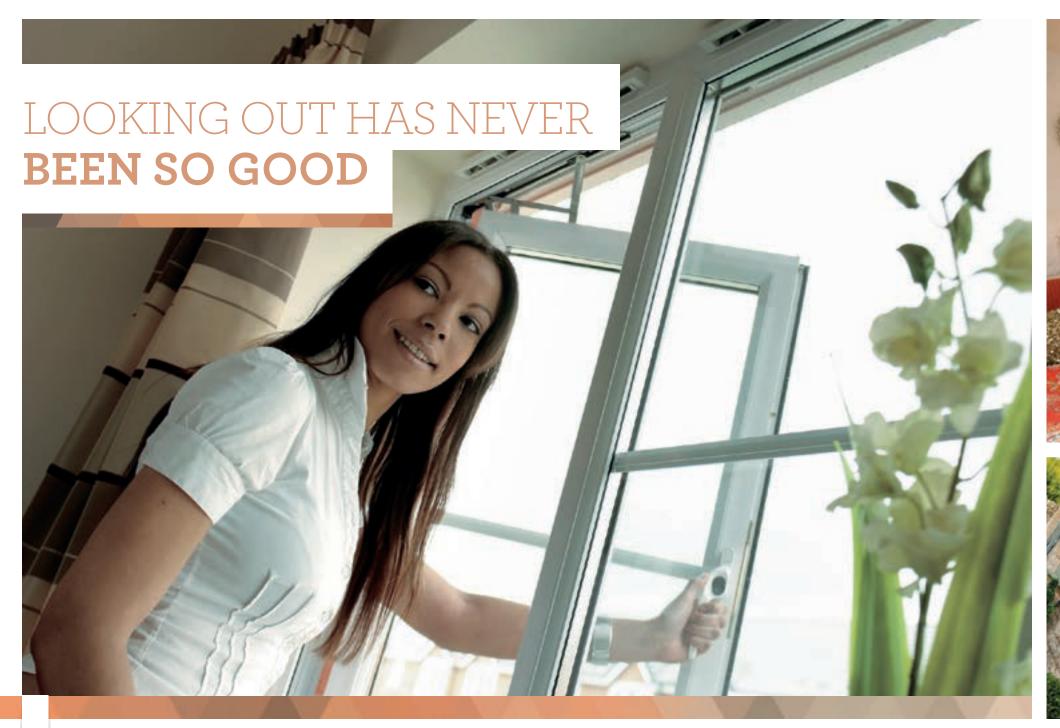
HELPING TO MAKE YOUR HOUSE A HOME

Bricks and mortar may form the foundations of your house, but it's the doors and windows that really create your home's personality. So it's worth taking the time to make the right choices. Not only to achieve the perfect look, but also to choose products that will stand up to the demands of today's busy households.

With our comprehensive range of high quality PVCu windows, doors and conservatories, you can be sure to find the products that will suit your individual style. With minimal maintenance, and maximum durability, they'll suit your lifestyle too.

"Doors, windows and conservatories can say a lot about your home - find your individual style"











Window styles and designs

Far Left: White side opening window with single horizontal Georgian bar located inside the glass unit.

Above: White multiple window opening -Double side opening outwards with Georgian bar grid located inside the glass unit.

Left: Chartwell Green multiple window opening (Flying/Floating Mullion) with square leaded grid design glass. New windows can really enhance the look of your home, both from the inside and out. We offer a wide range of styles to suit both traditional and new build properties.

Opt for traditional white frames, or a natural woodgrain effect in golden oak, rosewood or mahogany. Then decide if you'd like Georgian, stained, diamond lead or bevelled glass.

Whatever style you go for, you'll find our windows aren't just pleasing on the eye, they're practical too. Minimal maintenance means their good looks will last well into the future.









Casement styles and designs

Far Left: White multiple window opening with side opening outwards and Georgian bar located in glass.

Top Left: Irish Oak multiple window with two side openings and a central top opener. Glass has Georgian leaded design.

Bottom Left: White double window opening (Flying/Floating Mullion) with square leaded grid design glass.

Features and benefits

All our casement windows feature energy efficient glazing and 8 point high security locking as standard. Furthermore, our unique high performing Q-Lon weather seal ensures your windows will perform year after year.

Other key options include:

- Extensive choice of designs
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32)
- Range of handle colours to complement the finish of your windows
- Wide range of glass designs, from leaded to Georgian bars. (see page 33).

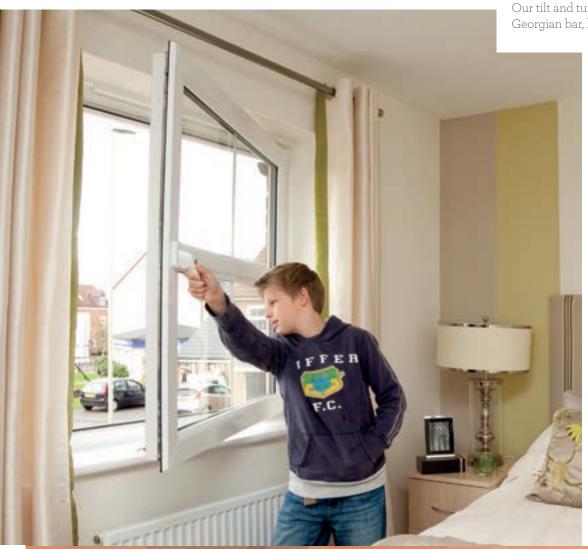
"Choose attractive, durable and weather resistant windows that compliment the rest of your home"

TILT AND TURN VERSATILE AND EASY TO CLEAN

The Tilt and Turn window allows you to enjoy the benefits of a truly versatile product, offering both aesthetic and practical options.

This design of window is available in a number of style options, all allowing larger opening areas to be achieved, thus this product can be used for fire escape openings.

Our tilt and turn window is also available with a variety of glazing options, to include Georgian bar, leaded lights and obscure glass.





Features and benefits

Tilt and turn allows you to tilt the window inwards, for ventilation, or alternatively open fully inwards which will allow for easier cleaning. Furthermore, this product can also be incorporated within Bay and Bow style windows.

- Extensive choice of designs
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32)
- Range of handle colours to complement the finish of your windows
- Wide range of glass designs, from leaded to Georgian bars. (see page 33).

VERTICAL SLIDER COMBINING THE TRADITIONAL AND THE MODERN

The vertical sliding sash window range combines the elegance of traditional sash windows with the benefits of modern materials.

Manufactured from PVCu they are strong, will not rot, warp or require repainting; ensuring that they retain their colour and shape throughout the years with the minimum of maintenance.

Suitable for both replacing existing timber sliders in period buildings and adding character to any development, vertical sliders retain all the traditional features of their familiar counterpart but with the enhanced benefits that modern PVCu systems provide.



Our vertical slider allows you to enjoy the benefits of modern performance with traditional aesthetics. High security, advanced weather and energy performance combine to ensure our products are built to last the test of time.

- Extensive choice of designs
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32)
- Range of handle colours to complement the finish of your windows
- Wide range of glass designs, from leaded to Georgian bars. (see page 33).



BAYS AND BOWS TO SUIT ANY HOUSE STYLE

Bay Windows

Bay windows retain the traditional look of your home creating space, character and allowing light to flood your room.



Bow Windows

Our Bow windows offer you the versatility of creating the illusion of space and depth by allowing more light into your home without the need for additional building work.





Features and benefits

All bays and bows can incorporate casement, and tilt and turn styles to suit your home.

Other key features and benefits include:

- Extensive choice of designs
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32)
- Range of handle colours to complement the finish of your windows
- Wide range of glass designs, from leaded to Georgian bars. (see page 33).

DESIGN OPTIONSTO ENHANCE YOUR HOME

1. Georgian Bars

This style option allows you to tailor your window glazing to create a personal finish for your home. This is achieved by inserting a shaped bar in between the glass panes.

2. Astrical Bar

Similar to Georgian bars but offers a more traditional finish by planting shaped bars on top of the glass panes thus creating depth to the design and the look of individual glass units.

3. Mock Horn

Our Mock Horn feature enhances the aesthetics of your windows by achieving the appearance of a traditional vertical slider.

Features and benefits

- Extensive choice of designs
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32).







OPEN YOUR HOME UP TO A WHOLE NEW LOOK

Front doors, patio doors and French-style doors – they can all have a big influence on the look and character of your home.

The right front door can create a great first impression when you enter your property. Patio, French-style, bi-fold doors are a great way to open up a room – and invite the outside in.

We offer all these options in a wide range of finishes - from PVCu doors to composite ones, from simple glazed designs to more ornate styles, with decorative glass or panelling. As well as being beautifully made, each door is designed to stand the test of time. So they not only work superbly as a barrier, they also enhance your home too.



RESIDENTIAL DOORS ARE STYLISH AND SECURE

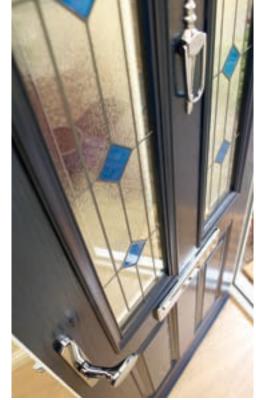


PVCu Panel doors offer a wide range of designs and finishes. These can include full and half panel designs as well as sidelight options.











STABLE DOORS

CONVENIENT AND STYLISH

Combining traditional looks and operation with high performance and security, ensuring you home not only looks good but provides high performance year on year.

A range of bottom panel designs and a various glass types ensure you can tailor our door to give the individual look to suit your home.

Features and benefits

Our stable door allows you to enjoy the benefits of modern performance with traditional aesthetics. High security, advanced weather and energy performance combined to ensure our products are built to last the test of time.

- High performance weathering with Q-Lon weather seal
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32)
- Range of handle colours to complement the finish of your door (see page 33).



FRENCH DOORS EYE CATCHING AND VERSATILE

Throw open French doors and invite the garden, terrace, balcony or country views inside.

A breath of fresh air for your kitchen, lounge or dining room, these beautifully made doors come in a range of styles, colours and finishes to blend naturally with any home.

Features and benefits

Our French door allows you to enjoy the benefits of modern design with high security, advanced weather and energy performance combined to ensure our products are built to last the test of time.

- High performance weathering with Q-Lon weather seal
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32)
- Range of handle colours to complement the finish of your windows
- Wide range of glass designs.





PATIO DOORS PRACTICAL AND ROBUST

Bring the garden closer to the house and use it like another room. With easy access in summer and a wonderful view in winter, a patio door adds light and air to life – all year round.

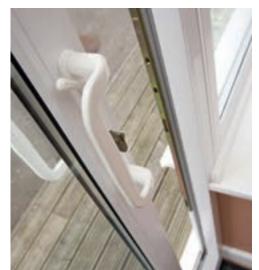
Features and benefits

Our patio doors ensures smooth operation along with improved security with our 8 point locking system which is available on all door options.

- \bullet High performance weathering with Q-Lon weather seal
- Choose from 2, 3 and 4 pane options
- Internally beaded
- Available in a variety of foiled finishes, both woodgrain and solid colours (see page 32).















Amazingly flexible and versatile"

BI-FOLD DOORS INNOVATIVE AND VISUALLY STUNNING

Bi-folding doors are the ideal way to provide extra space and connect inside living to the outside world.

They can create a whole new feel for your home, linking rooms together and seamlessly joining inside living with outside space. Versatile and aesthetically pleasing, bi-fold doors are the ideal replacement for existing patio or French doors to flood any room with natural light. Amazingly flexible and versatile, bi-fold doors can be fully opened, partially opened or totally closed, depending on the amount of space available.

Features and benefits

The unique design of our bi-fold door means both cill and track are incorporated into the threshold, which results in a reduced frame height for improved aesthetics and a smoother operation of opening and closing.

- High performance weathering
- Broad range of door configurations
- Choose from 2 to 6 door panels
- Internally beaded.









A BRIGHTER WAY TO EXTEND YOUR HOME

Most of us would love more space and light in our homes – and there's no better way than a quality conservatory.

Conservatories don't just provide lots of extra room – our insulation means your new conservatory will retain heat in the winter, and won't be too hot in the summer. So it's a comfortable space for you to enjoy all year round.

With a variety of styles to choose from – ranging from contemporary to more classic designs – you're sure to find just the right way to bring the garden into your home... and your home into the garden!

"A conservatory you can relax in and enjoy all year round"

THE CHANGING FACE OF CONSERVATORIES

Forget everything you think you already know. Advanced conservatory technology and materials from SafeChoice change everything. Prepare to be inspired... Want a room you can genuinely use all year round – through the hottest summer or the coldest winter? Set your mind on creating something really different? Facing a challenging or unusual footprint to create your new space? Keen to exploit the lifetime savings available from thermally efficient glass? Look no further than SafeChoice.

From innovative roofline pelmets, to distinctive moulded architraves and solid in-fills, to soaring engineering with glass, the ranges in this brochure redefine what a conservatory can be.

Through our five distinctive conservatory pathways – each with unparalleled possibilities for customisation - create a stylish, truly individual structure that precisely meets your needs.













1. Classic

Dwarf walls and traditional perimeter glazing. The versatile, affordable solution for any home.

2. Classic Plus

Take a Classic Conservatory to the next level. Explore full-height walls and bespoke roof designs.

3. Loggia

Bring in solid in-fill panels, feature surrounds, and architraves to create a classic Italian theme

4. Glass Extension

Minimalist, contemporary, spacious and light. Be adventurous with bespoke construction and glazing.

5. Orangery

Renaissance grandeur, recreated for you. Beautiful detailing, high, ornate glazed roofs and full-height walls.

CLASSIC TIMELESS AND STYLISH

The key to the Classic is practical simplicity. With a timeless appearance and infinitely variable footprint, door and window configuration, the Classic suits properties large and small, old and new.



Optional extras

Select from our great value option. For example...

- Aluminium cornice
- Aluminium cresting detailing
- Roof vents
- Aluminium top caps
- Tie bars
- Utopia solid roof
- Glazing upgrades
- Loggia side walls.



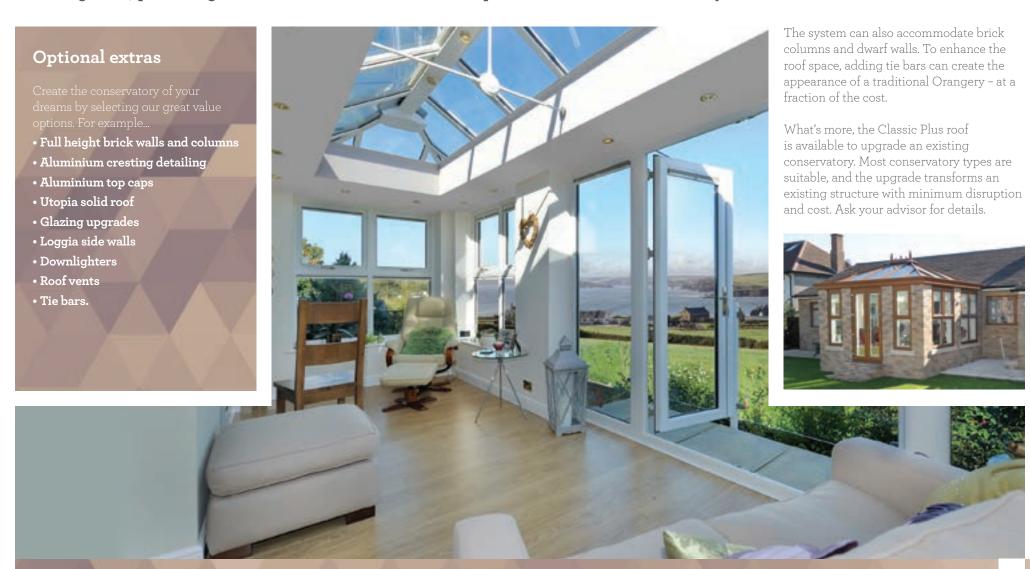






CLASSIC PLUS EXCLUSIVE REFINEMENT

Classic Plus takes the Classic Conservatory to the next level. An ingenious perimeter roof pelmet accommodates downlighters, providing a focal anchor around the entire perimeter of the conservatory.



LOGGIA ITALIAN CHARM

Loggia provides a contemporary Italian take on your new conservatory.

The Loggia wall system provides detailed, aluminium in-fill panels coupled with dwarf wall panels.

Optional extras

Select from our great value options. For example...

- Aluminium cornice
- Aluminium cresting detailing
- Roof vents
- Aluminium top caps
- Utopia solid roof
- Glazing upgrades
- Integrated radiators.





The effect is distinctly European, with the option of coloured panel areas further uniting the structure.

The walling system allows the incorporation of stylish fully integrated radiators, creating a crisp, clean uncluttered interior. The range of roofing options includes the Classic Plus pelmet system.





GLASS EXTENSION CONTEMPORARY SPACE

Creating a dynamic contemporary veranda glass extension, this conservatory achieves a great combination of spacious indoor and outdoor living.

Full-height glazed side walls coupled with a wide choice of doors, including bi-fold, patio, double and single door options lets you create your perfect room



Optional extras

Create the conservatory of your dreams by selecting our great value options. For example...

- Roof vents
- Glazing upgrades
- Solid side walls.





















Optional extras

Create the conservatory of your dreams by selecting our great value options. For example

- Aluminium cornice
- Aluminium cresting detailing
- Roof vents
- Aluminium top caps
- Tie bars
- Utopia solid roof
- Glazing upgrades.



STYLE AND **PERFORMANCE**

An exciting range of finishes, a vast array of glazing options and door furniture to suit every taste.

The choice is yours - make a design statement.

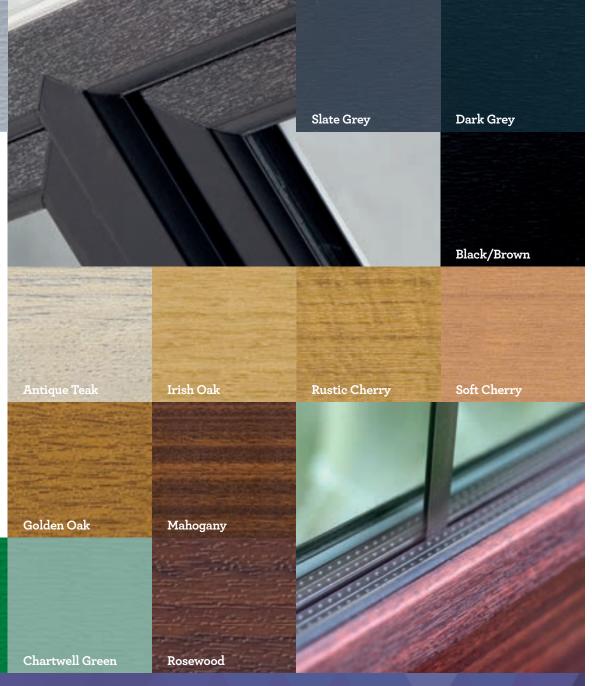
The range is available in variety of finishes including white, rosewood, golden oak and a range of solid colours, all can be combined with your choice of glass design, including Georgian square, stained or diamond lead.

Why choose between elegance and practicality when you can have both?

After all, the right window can make all the difference to a room, so it's important for it to look the part – and be reliable and cost-effective, too.

Steel Blue

Dark Green



Dark Red

FURNITURE

An attractive range of door furniture is available in gold, white, black and chrome; enabling you to select what best suits your home and personal taste.

Also available is the Heritage Range hardware - SafeChoice 'Monkey Tail' is not only aesthetically pleasing, but fully functioning and compatible too.

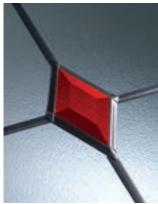






GLAZING

A vast array of glazing options are available. Patterned, Georgian, Stained and Leaded for example. We can help you through the selection process and ensure you choose the style that suits your requirements best.







THE BEST PERFORMING WINDOWS MONEY CAN BUY

We all want the best from replacement double glazing. That's why our windows stand apart. From styling to performance to saving energy, the advanced design gives you a comfortable, secure, energy-efficient home.

Reduce wasted energy. Cut bills

Choosing our windows to replace single glazed or older double glazed units saves money from day one. In fact, it could reduce your heating costs by up to 20% - perhaps worth up to £497 a year.

Choose better looking frames

Our windows feature low profiles with reflective spacers - so you can't see them at the window edge. Clear, uncluttered sightlines ensure windows look well proportioned, elegant and attractive.

Stop condensation and noise

Lower heat loss at window edges makes our glass 3-4°C warmer - cutting condensation by up to 80%. Using high performance gaskets, our double glazing reduces noise pollution, too.





Above: The images show just how effective fitting energy efficient windows to your property can be. The right hand side of the property

THE NEXT WINDOWS OUR WINDOWS YOU CHOOSE COULD MAKE MORE OF REDUCE WASTED HOME AMBIENT HEAT **ENERGY BY UP TO 20%**

If the windows in your home consist of single glazed or older double glazed units, replacing them with our energy efficient windows will save you money. It can reduce the energy you need to heat or cool your home by up to 20%.

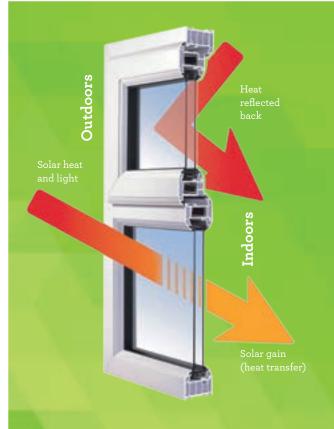
Energy efficient windows – at the right price

Our energy efficient window system brings together market leading components to deliver exceptional performance. This means quality performing glass and the best performing 'warm edge' spacer technology, is used in the sealed unit. Our window profiles include Q-Lon weather seals, multi chamber construction, high security locking and stainless steel hinges.

In winter, the energy efficient coated glass used in our windows retains warmth within the home. It's also designed to exploit radiant heat energy from the sun. These properties, coupled with excellent thermal insulation, result in significant fuel savings compared to a single glazed dwelling.

Replacing single glazes	With	Could save a year
Timber framed windows	SafeChoice A+10 double glazed window	£232.01* (01.57 tonnes CO ₂)
Aluminium framed windows	SafeChoice A+10 double glazed window	£497.12* (3.35 tonnes CO ₂)

* Above data obtained from Glass and Glazing Federation calculator.



SOLAR GAIN, **FREE HEAT**

Our energy efficient windows are manufactured using the latest technology in glass and spacer units.

OUR ENERGY EFFICIENT WINDOWS REDUCE CONDENSATION BY AS MUCH AS 80%

Get a better looking, healthier, more comfortable home. SafeChoice's superior design and insulation makes all the difference. Outside, your home looks smarter. Inside, everyone feels the benefit.

REDUCE CONDENSATION AND NOISE

Reduced condensation

The air in homes often has a high moisture content. Whenever we cook, bathe or even breathe, we increase water vapour. When saturated air contacts a cold surface, condensation forms, promoting bacterial growth and mould. Both can compound respiratory problems such as asthma. With lower heat loss at the edges, our windows are typically 3-4°C warmer than those with metal spacer bars, reducing condensation by up to 80%.

Cuts down noise from outside

In today's world, it's difficult to avoid external noise.

Whether you live near a major road, under a flight path or near some vocal wildlife, noise pollution can be a cause of major disruption. With double–glazed insulation and our high performance Q-Lon gaskets, our Energy Efficient Windows will help reduce external noise pollution.



HOW DO WE DO IT?

Choose proven technologies for a longer, maintenance-free life – guaranteed.

THE COMPONENTS

The spacer

1. Warm edge spacers

Up to 80% of a double glazed window's energy loss occurs at the glass edge. Ordinary aluminium spacers are highly conductive. In winter they let heat escape and encourage condensation. That's why our windows feature a warm edge spacer with advanced composite construction.

In thermal efficiency tests with identical glazing specifications, windows with warm edge spacers outperformed windows using aluminium or foam



The profile

2. O-Lon weather seals

Our windows feature the innovative Q-Lon weather seals. Offering exceptional performance over a wide temperature range, they don't shrink or stretch. Instead they retain their original shape year after vear to maintain an excellent weather seal.

The unique construction actively absorbs noise pollution, increasing acoustic insulation. Immune to rot, mould, mildew, UV and ozone. CFC-free O-Lon weather seals will last the lifetime of a window

3. Multi-chamber construction and insulated beading

Our multi chamber construction is designed to improve strength, thermal and acoustic performance.















Other features

Stainless steel friction hinges -

High performance, superior quality.

High security shootbolt system -

Peace of mind with ease of operation.

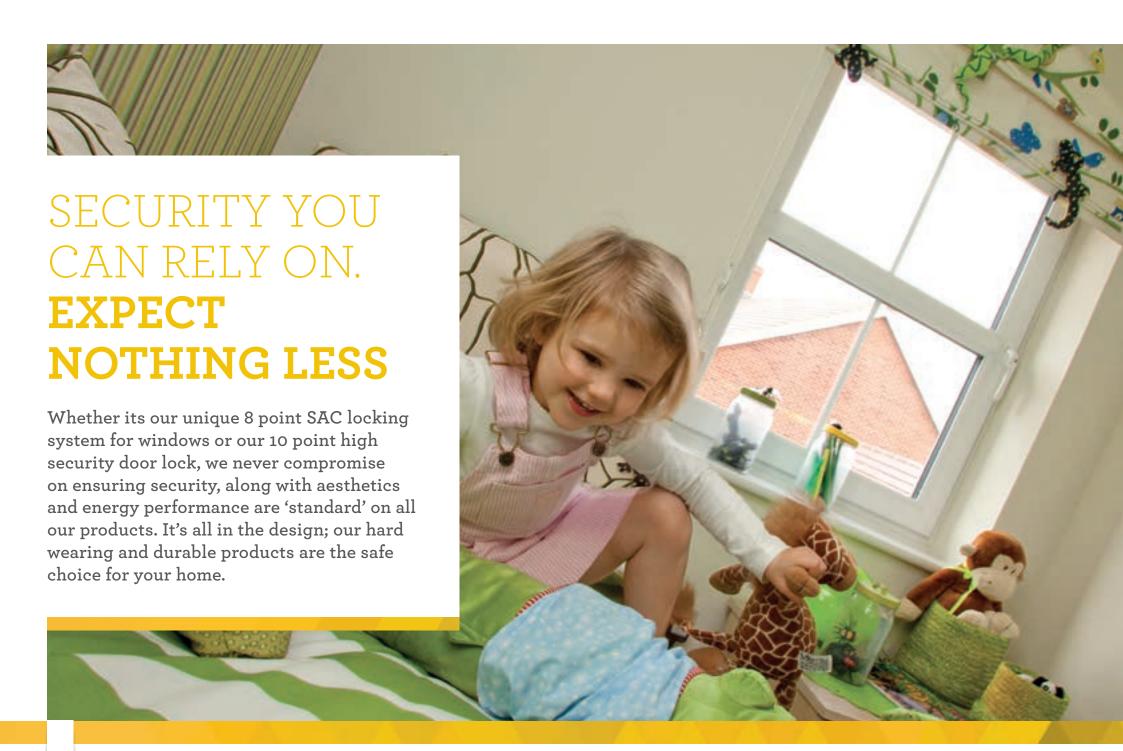
The glass

4. Pilkington glass

Pilkington's range offers proven products and technologies to meet a range of Window Energy Rating and Building Regulation requirements and help you to retain costly energy and exploit radiant heat from the sun











Industry leading 8 point locking system

- 1. 20% more shootbolt penetration
- 2. Increased full depth Eurogroove lock-out
- 3. 400% more shootbolt keep contact area
- 4. Adjustable locking rollers
- 5. Unique handle, modern design
- 6. Supaglide gearbox
- 7. Q-Lon, draught proof for life



WINDOW SECURITY

Hard wearing, durable windows. It's all in the design.

However important windows are to the style of your house, the security they offer is even more important. The more confident you feel inside your home, the happier you'll be...

Our SAC shootbolt locking system is specially designed to improve security and performance that is second to none. It also takes pressure away from the hinges, ensuring a longer life for your windows. The tight seal guarantees superb weather protection too, so you'll feel safe and secure in every way.

Features and benefits

- 8 Point locking system with unique corner drive design on all windows regardless of size
- Unique full depth Eurogroove lock-out design to maximise security performance
- 400% more shootbolt contact area with keep when compared to traditional flat shootbolts
- Supaglide gearbox action, tested to 100,000 cycles (equivalent to 30 years of heavy use)
- Rigorously tested to BS7950 and beyond to achieve Secure by Design status.



INDUSTRY LEADING SECURITY, INTELLIGENT THINKING

Doors are at the heart of your home's security, and we design our products to ensure that the only visitors to your home are the ones that you've invited.

Not only do all our doors meet industry standards, but we also work closely with the police under the 'Secure by Design' scheme to make sure our customers enjoy the best possible protection and peace of mind.











Industry leading 10 point locking system

- 1. Opposing steel hook
- 2. Anti-lift dead bolt
- 3. Pre-compression rollers
- 4. Dead lock latch
- 5. Modern design pad and door handle
- 6. Centre hook dead bolt



DOOR SECURITY

So, whether it's our security hinges, state of the art 10 point locking system, our dedication to security is second to none.

Features and benefits

- 10 Point locking system for maximum security and peace of mind
- 4 Pre-compression rollers allowing door to seal prior to hooks engaging for smooth operation
- 3 Opposing steel hooks to maximise strength
- 2 Anti-lift bolts preventing door lock being dislodged from keeps
- 1 Centre latch for ease of day to day operation, incorporating dead-lock action when bolts and locks are engaged for added security.











CONTACT US NOW

See how Trade Window & Door Centre can enhance your home and add value.

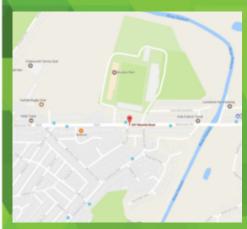




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Get in touch

No matter what information you require, be it product, service or specification and warranties we are here to help you find out everything you need to know about how Safechoice products can improve your home. Simply take a moment to contact us or drop by our showroom and we will help you with your enquiry.





